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|--------------|---------------------|------------------------|-----------------------|
| CELL :- A247 | CELL NAME:- Bracket | MACHINE / STAGE :- SPM | OPERATION :- Tapping. |
|--------------|---------------------|------------------------|-----------------------|

KAIZEN THEME –To avoid A247 Bracket M8 Tapping shift/Broken

IDEA :- Pin Added in fixture to avoid wrong Loading.

WIDELY/DEEPLY:-

COUNTERMEASURE:

| | |
|----------------------|---------------------|
| BENCHMARK | 03No. |
| TARGET | 0 No. |
| KAIZEN START | 17.02.2015 |
| TARGET DATE | 26.03.2015,15.05.15 |
| KAIZEN FINISH | |

PROBLEM / PRESENT STATUS –A247
Bracket M8 Tapping shift/Broken

1) Pin to be added in fixture.

TEAM MEMBERS :-
Ganesh Padwalkar ,vijay walunj,
Nana Ugle,



BENEFITS :-

1. Reduce Rejection.
2. Reduce COPQ.

BEFORE

AFTER

KAIZEN SUSTENANCE

WHY - WHY ANALYSIS :-

Why 1 – A247 Bracket M8 Tapping shift/Broken.

Why 2 – Part wrong loaded.

Why 3 – Process allowed to wrong Load.

Why 4 –No Poka yoke .

RESULT :-

Currently Daily awareness given to operator .

WHAT TO DO- Point to be added in sustenance check sheet .

HOW TO DO: By Audit .

FREQUENCY : Alternate day

ROOT CAUSE—No Poka Yoke

COST INCURRED FOR MAKING KAIZEN

| MATERIAL COST IN RS | LABOUR COST IN RS | TOTAL COST IN RS |
|---------------------|-------------------|------------------|
| ----- | ----- | ----- |

REGISTRATION NO. & DATE:- 17.02.2015

SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT

REGISTERED BY :- Ganesh Padwalkar

| SR. NO. | CELL | TARGET | RESPONSIBILITY | STATUS |
|---------|-----------------|----------|----------------|-------------|
| --- | A247 Bkt Spm A2 | 15.05.15 | Nana | In-Proc ess |

MANAGER’S SIGN :- Sunil kinkar